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INTRODUCTION

The study of degradation of polymer nanocomposites is an extremely important area from the scientific and industrial point of view. Therefore, the material usefulness depends on its durability in a particular environment in which materials are used or their interaction with environmental factors [1]. The study of durability/degradability of polymers-nanoparticulate systems under environmental conditions will give an insight to their applications as well as limitations. Today the largest contributor to the plastic waste is the packaging (63%) [2], the use of bio-polymers represents a way to reduce the environmental impact, from 2013 to 2020 the use of bio-polymers in different market segment is increasing from 14% to 40% [3]. The aim of this study is to investigate the influence of a different metal oxide particles (TiO₂ and ZnO) on hydrolytic, enzymatic and UV degradation.

EXPERIMENTAL MATERIALS

MATERIALS

1. Polyactic Acid

Material	PLA 4032D
Producer	Nature Works®
Mn (g/mol)*	1.3 x 10 ⁵
Mw (g/mol)*	2.1 x 10 ⁷
Mn/Mw	1.56
Tm (°C)	160
Tg (°C) (measured by DSC)	58
Density (g/cm ³)	1.24

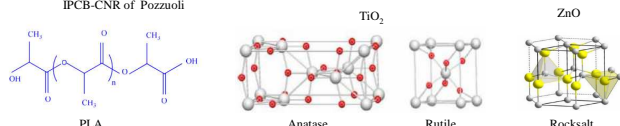
*The Value of Mn e Mw was calculated by GPC analysis at IPCB-CNR of Pozzuoli

2. TiO₂ and ZnO particles

Material	TiO ₂ ^a	ZnO ^b
Producer	Degussa	PYLOTE
Average particle diameter (dry) (nm)	25	100-500
Purity	99.5%	100%

a: TiO₂ not modified and modified particles with fluorocarbon film by plasma reactor, University of Texas in Arlington.

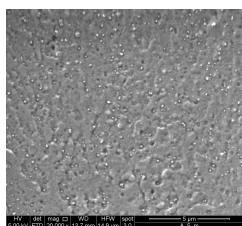
b: ZnO particles produced by spray pyrolysis



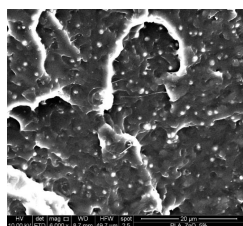
PROCESSING CONDITIONS

- 1) PLA was mixed with the powder of TiO₂ using a Barbender Plastograph EC mixer. Two formulations were prepared by using both modified and unmodified TiO₂ nanoparticles: 2% in wt and 5% in wt. The films were prepared by compression moulding.
- 2) To improve the dispersion of ZnO in PLA a masterbatch with composition PLA 80% and ZnO 20% was prepared by mixing the components in a twin-screw extruder, Collin ZK 25. The masterbatch was diluted in PLA to obtain the desired composition (1,3 and 5% wt of ZnO). The films were produced by calender.

MORPHOLOGICAL ANALYSIS



PLA/5% TiO₂
Particles (modified and not) embedded in the matrix



PLA/5% ZnO
Particles fairly distributed with some agglomerates

Homogeneous dispersion and distribution

REFERENCES

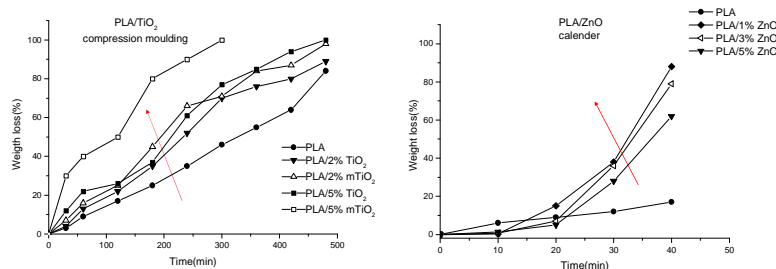
- 1) N. Touati, M. Kaci, S. Bruzaud and Y. Grohens, Polym. Degrad. Stab., 96 (2011) 1064.
- 2) PlasticsEurope, EuPC, EuPR, EPRO and Consultic (2009) The Compelling Facts about Plastics - An analysis of European plastics production, demand and recovery for 2008.
- 3) Nova-institute 2015.

ACKNOWLEDGMENTS

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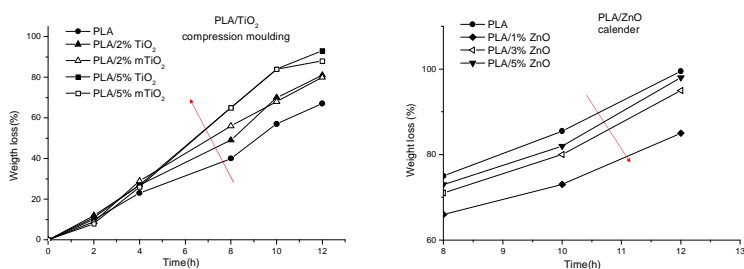
DEGRADATION

HYDROLYTIC: in 1N NaOH films (10mm x10 mm) at 37°C



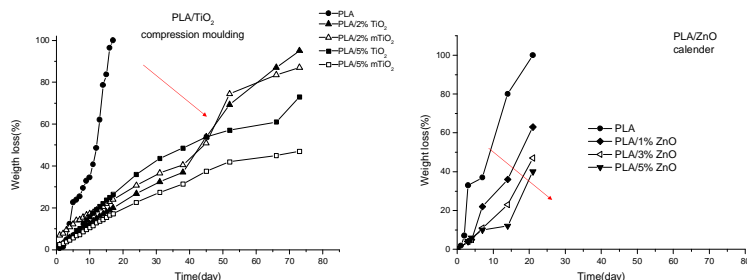
✓ PLA/TiO₂ and PLA/ZnO films exhibit degradation faster than PLA.

ENZYMATIC: in Proteinase K solution films (2.5cm x 1.0cm) in 5mL of Tris-HCl buffer (pH 8.6)+1mg of proteinase K+1mg of sodium azide in distilled water



✓ Proteinase K degrades L-lactyl units;
✓ In all the systems the weight loss is function of the filler amount.

UV: monochromatic light at λ= 365 nm, 40°C and 25% RH



✓ The neat PLA degrades faster than PLA loaded with TiO₂ and ZnO.

CONCLUSIONS

The degradation study has shown that the composites degrade in different times respect to neat PLA as a function of kind of particles, composition and degradation media.

Hydrolytic deg.: **PLA < PLA/TiO₂ < PLA/mTiO₂**
Enzymatic deg.: **PLA < PLA/TiO₂ < PLA/mTiO₂**
UV deg.: **PLA > PLA/TiO₂ > PLA/mTiO₂**

Hydrolytic deg.: **PLA < PLA/ZnO**
Enzymatic deg.: **PLA > PLA/ZnO**
UV deg.: **PLA > PLA/ZnO**